

# NOKTON®

polyester/cotton

**NOKTON** - core thread. The thread consists of a polyester core (continuous filament) and braid of 100% cotton. Its physical and mechanical parameters ensure its high breaking strength and very good sewing ability. The cotton braid increases the thermal resistance of the thread and protects it from the high temperature of the needle. The double structure, combining an artificial fibre and a natural one, results in the comfortable nature of the garments sewn. Due to its particularly high quality parameters, the thread can be used in any type of seam, stitch and sewing machine.

**All parameters of NOKTON  
are up to the European standard EN 12590:1999**

**NOKTON** is particularly recommended for:

- NOKTON 120C** corset products and lingerie, as well as for sewing shirts, blouses and sports clothes
- NOKTON 80C** garments, furniture upholstery and printing industry
- NOKTON 50C**
- NOKTON 36C** furniture industry, leather articles

The **NOKTON** in its natural colour can be dyed together with the fabric.

Technical data:		Average linear mass of the threads	Minimum average tensile strength		Make - up	Recommended needle size
Article	Dtex x ply		required by the Standard PN-EN 12590	guaranteed by „ARIADNA”		
	dtex	dtex	cN	cN	m	No.
NOKTON 120C	130 x 2	270	868	960	1 000, 5 000	70 - 80
NOKTON 80C	220 x 2	426	1247	1700	5 000, 10 000	80 - 90
NOKTON 50C	220 x 3	628	2309	2600	5 000	100 - 110
NOKTON 36C	300 x 3	900	3280	4200	3 000	140 <

Available colours according to the shade card for Integrated colour catalogue for the sewing threads.

Make-up: crosswound on tubes and cones.